



TECHNICAL DATA

TQS SP

BASE DATA

Material of machine	Stainless steel V2A/AISI 304			
Unit weight	180 kg			
Production type	IP54 ¹⁾			
Temperature range	+5 °C to +40 °C			
Display and operation	15" colour TFT display with touchscreen (optionally 19" colour TFT display with touchscreen			
Interfaces	Standard level 3 interface (XML, Ethernet)			
Output	300 pcs/min (optionally 600 pcs/min)			
Product length	30 mm-200 mm (optionally 20 mm-300 mm)			
Product height	10 mm-150 mm (optionally 10 mm-200 mm)			
Product depth	40 mm-200 mm (optionally 80 mm-300 mm)			
Product transport height	800 mm-950 mm (optionally 700 mm-840 mm / 900 mm-1,050 mm)			
Drive	Servomotor			
Length of the travel direction	800 mm (with tamper-evident 1,600 mm)			
Rated voltage; Rated frequency	L1/N/PE 100-240V; 50/60 Hz			
Connect load	1 kVA			
Compressed air	Approx. 6 bar 16 NI/min, quality class 5/3/3 to DIN ISO 8573-1			

OPTIONAL COMPONENTS

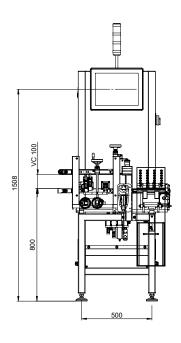
Software and Connection	TQS Line Manager, TQS Device Controller, Industrial firewall with remote maintenance, Data backup and recovery, meets requirements according to CFR 21 part 11, Microsoft Active Directory, customer-specific report, standardised universal interface for connection to level 3			
Aggregation level	Manual extention (optional manual aggregation level)			
Handheld scanner	Wireless			
Mark&Verify Group	TQS Ink Print (TIJ) (optionally CO₂ laser)			
Labels	Fully integrated thermal transfer label printing			
Additional conveyors	400 mm-1,500 mm, Turning station, Grouping table (TQS-GT)			
Sorting and Ejection	Rejection bin, Gravity roller conveyor, Blowing nozzle (air blast), Pusher			
Sorting lamp	3-stage stacklight (optionally customer-specific signalling column)			
Language packs	Bulgarian, Chinese (simplified), Croatian, Czech, Danish, Dutch, English, Estonian, French, German, Greek, Hungarian, Italian, Polish, Portuguese, Romanian, Russian, Spanish, Swedish, Turkish (other languages on request)			
Documentation	Machine documentation, Qualification package, Functional specification (FDS), Risk analysis industrial personal computer (RA IPC), Traceability Matrix (TM), Risk analysis according to Machinery Directive (RAm)			

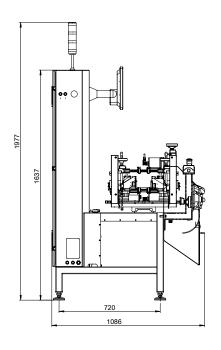
These specifications are reference values of the standard machine excluding application- or weighing-specific add-on parts. Extended performance data available on request.

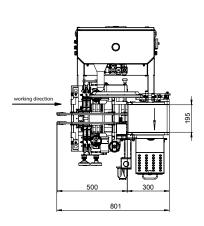
¹⁾ water spray from above

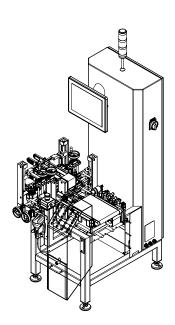
MACHINE DIMENSIONS TQS-SP

TQS SP





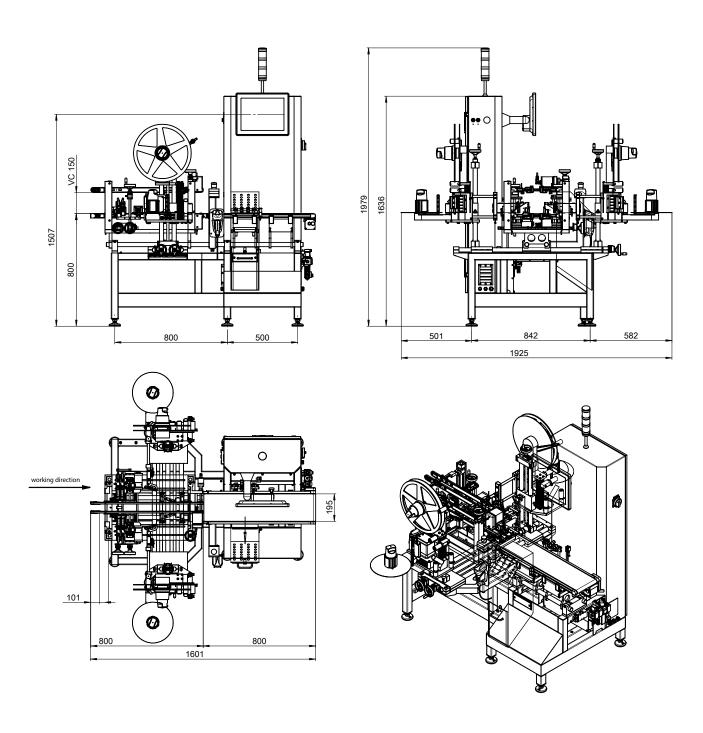




These specifications are reference values of the standard machine excluding application- or weighing-specific add-on parts. All entries in mm \mid Drawing shows design example

MACHINE DIMENSIONS TQS-SP-TE

TQS SP



These specifications are reference values of the standard machine excluding application- or weighing-specific add-on parts. All entries in mm | Drawing shows design example

PERSONAL NOTES



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